

Songklanakarin J. Sci. Technol. 42 (3), 602-607, May - Jun. 2020



Original Article

Acetylation of alcohols and amines catalyzed by onion peel ash under a base- and solvent-free condition

Poh Wai Chia^{1, 2*}, Poh Seng Chee¹, Noor Wini Mazlan¹, Fu Siong Julius Yong², Mohd Zul Helmi Rozaini², and Su-Yin Kan³

¹ Faculty of Science and Marine Environment, Universiti Malaysia Terengganu, Kuala Terengganu, Terengganu, 21030 Malaysia

² Institute of Marine Biotechnology, Universiti Malaysia Terengganu, Kuala Terengganu, Terengganu, 21030 Malaysia

³ Faculty of Health Sciences, Universiti Sultan Zainal Abidin, Kuala Nerus, Terengganu, 21300 Malaysia

Received: 6 January 2019; Revised: 23 February 2019; Accepted: 28 February 2019

Abstract

This manuscript describes a facile and environmentally benign protocol for the acetylation of various alcohol and amines catalyzed by onion peel ash under a base- and solvent-free condition. Various acetates were successfully prepared from the alcohols and amines using onion peel ash as a catalyst and the end-products were obtained in good to excellent yields (76–96%). The current reported protocol complies with green chemistry principles, such as a base- and solvent-free condition, mildness of the reaction, and a recyclable catalytic system up to four times. Furthermore, the current method allows the management of the abundant onion peel bio-waste into a more useful catalyst in the field of organic synthesis. The transformations of bio-wastes into catalysts for organic reactions are of interest and highly sought after by scientists to meet the goal for a more sustainable chemistry in the near future.

Keywords: acetylation, alcohols, amines, onion peel ash, recyclable catalytic system

1. Introduction

In recent years, environmental pollution and socioeconomic impacts associated with the disposal of chemical wastes to the environment have accelerated the research and adoption of green chemistry (Mirjafari, 2014; Azizi & Dezfooli, 2016). In particular, the development of new and recyclable catalysts in the field of organic synthesis that are capable of facilitating copious numbers of products are of considerable interest because it minimizes the amount of waste introduced into the environment (Adenot, Landstrom, Gallou, & Lipshutz, 2017; Maleki, Ravaghi, Aghaei, & Movahed, 2017). To date, researchers are attracted to the use of catalytic systems which utilize water and water extracts of bio-wastes in achieving organic transformations (Chia, Poh, Mohd, Yong, & Kan, 2018; Bakherad, Keivanloo, Gholizade, Doosti, & Javanmardi, 2017). In addition, much literature has also reported on the advantages of using water extract of bio-wastes as solvents or catalytic systems in organic reactions, such as the Suzuki cross-coupling reaction (Sarmah, Dewan, Thakur, & Bora, 2017), Sonogashira reaction (Dewan, Sarmah, Bora, & Thakur, 2017), Michael addition (Kumar, Bheeram, Mukkamala, Rao, & Vasantha, 2018), Ullman coupling (Jangam, Appa, Bandameeda, Loka, & Katta, 2018), and synthesis of 2-amino-4H-chromenes (Kantharaju & Khatavi, 2018). From the perspective of green chemistry,

^{*}Corresponding author Email address: pohwai@umt.edu.my

these catalytic systems possess many advantages including abundant bio-waste resources, inexpensive and high reaction yields, and recyclable catalytic systems, which render these catalytic systems as attractive tools in organic reactions.

Functional group protection, such as the acetylation of alcohol and amino groups, are central towards the synthesis of targeted molecules. The protection of alcohol and amino groups via an esterification reaction for the synthesis of acetate are important organic transformations for the preparation of many important synthetic products such as perfumes, food additives and flavors, plasticizers, medicines, and polymers (Das & Chakraborty, 2011). Generally, baseand acid-mediated acetylation of alcohol and amino groups are the common methods to achieve the synthesis of acetate (Saravanan & Singh, 1999). Other methods for the preparation of acetates include the use of 4-dimethylaminopyridine (DMAP) (Scriven, 1983), magnesium powder (Bajracharya, & Shrestha, 2018), nanoparticle (Veisi, Taheri, & Hemmati, 2016), Fe(OTs)₃·6H₂O (Baldwin, Nord, O'Donnell, & Mohan, 2012), tribromo melamine (Hajjami, Ghorbani-Choghamarani, Karamshahi, & Norouzi, 2014), tris (pentafluorophenyl) borane (Prajapti, Nagarsenkar, & Babu, 2014), Zn(OTf)2 (Kumar, Reddy, Reddy, & Bandichhor, 2014), and manganese (Joo, Youn, Hwang, & Kim, 2017). Unfortunately, most of these catalytic systems suffer from several drawbacks, such as the use of external metals, expensive reagents, non-recyclable catalytic systems, and reagents which are toxic to human health and the environment. As such, researchers are inspired to develop a simple yet green catalytic system for this important organic transformation in the organic synthesis of many promising compounds.

In this regard, this work is devoted to the synthesis of acetates via the esterification of alcohol and amines using acetic anhydride in the presence of onion peel ash under an acid-, base-, and solvent-free condition (Scheme 1). Every year, about 100,000 tons of onion waste products are generated. If this bio-waste is sent directly to landfill without proper treatment, it can lead to adverse consequences to our environment, (Gao, Li, Geng, Wei, & Zhang, 2015; Sharma, Mahato, Nile, Lee, & Lee, 2016). Onion peel ash can be used as a green catalyst that is capable of overcoming environmental pressure exerted by onion peel waste products, and at the same time, provides an alternative to managing this biowaste material (Chia, Lim, Yong, Poh, & Kan, 2018; Chia et al., 2019). Furthermore, the current work encompasses the use of a more sustainable methodology to prepare the acetates, which holds promising potential to overcome the drawbacks of conventional methods faced by scientists.

2. Experimental

2.1 Materials and methods

All reagents and solvents were purchased from Sigma-Aldrich Malaysia and used without further purification. The ¹H and ¹³C-NMR characterizations were performed using Bruker Avance III 400 spectrometer with CDCl₃ as the solvent. The GC-MS analysis was performed using Shimadzu QP2010SE installed with a Supelco fused silica capillary column (30 m \times 0.25 mm i.d., 0.25 mm film thickness).



X = 0. NH

Scheme 1. Synthetic routes toward the preparation of acetates.

2.2 Procedure for the preparation of onion peel ash

Onion waste samples were collected from a nearby local waste disposal site at Kuala Terengganu, Malaysia on March 2018. The onion peels were separated from the bulb and washed with distilled water (30 mL \times 3). The onion peels were left 2 days for air-drying and sliced into small pieces. About 2.0 g of onion peel were then burnt in the furnace at 500 °C for about 1 h. The obtained ash was termed as onion peel ash and used as a catalyst in the preparation of acetates.

2.3 Typical synthesis procedure for acetylation reaction

A mixture of alcohol or amino (1.00 mmol), acetic anhydride (1.1 mmol) and onion peel ash (20 mg) was heated at 50 °C for 1 h. The reaction mixture was quenched with water (5 mL) and added to ethyl acetate (3×10 mL). The organic layer was separated, washed with sodium bicarbonate, and dried using MgSO₄ before concentration under reduced pressure. The crude product was subjected to silica gel column chromatography purification with ethyl acetate/hexane (1:9) as its eluent. All end-products were characterized using NMR spectroscopy (¹H and ¹³C), which were then further supported by gas chromatography-mass spectrometry (GC-MS) analysis.

2.4 Spectroscopic data of selected compounds

Phenyl acetate **3a** ¹H-NMR (400 MHz, CDCl₃): δ 7.34-7.30 (t, J = 7.39 Hz, 2H); 7.18-7.14 (t, J = 7.43 Hz, 1H); 7.05-7.03 (d, J = 8.54 Hz, 2H); 2.21 (s, 3H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 169.48, 150.78, 129.47, 125.75, 121.57, 21.09 ppm; GC-MS: C₈H₈O₂, m/z 136.05.

4-Nitrophenyl acetate **3b** ¹H-NMR (400 MHz, CDCl₃): δ 8.17-8.15 (d, *J* = 9.1 Hz, 2H); 7.20-7.18 (d, *J* = 9.1 Hz, 2H), 2.25 (s, 3H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 168.31, 155.41, 155.28, 125.17, 20.79 ppm; GC-MS: C₈H₇ NO₄, m/z 181.04.

4-Bromophenyl acetate **3c** ¹H-NMR (400 MHz, CDCl₃): δ 7.47-7.44 (d, J = 8.81 Hz, 2H); 6.96-6.94 (d, J = 8.81 Hz, 2H); 2.26 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 169.06, 149.68, 132.39, 123.43, 118.79, 21.14 ppm; GC-MS: C₈H₇BrO₂, m/z 213.96.

N-Phenylacetylamide **3g** ¹H-NMR (400 MHz, CD Cl₃): δ 7.87 (brs, 1H); 7.51 (d, *J* = 7.5 Hz, 2H), 7.28 (t, *J* = 7.5 Hz, 2H), 7.08 (t, *J* = 7.3 Hz, 2H), 2.13 (s, 3H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 168.91, 138.00, 128.86, 124.24, 120.12, 24.37 ppm; GC-MS: C₈H₉ NO, m/z 135.07.

N-(4-Methylphenylacetyl)amide **3e** ¹H-NMR (400 MHz, CDCl₃): δ 7.35 (d, *J* = 8.3 Hz, 2H); 7.27 (brs, 1H); 7.10 (d, *J* = 8.3 Hz, 2H); 2.30 (s, 3H); 2.14 (s, 3H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 169.03, 135.59, 133.52, 129.38, 120.35, 24.37, 20.94 ppm; GC-MS: C₉H₁₁NO, m/z 149.08.

N-(3-Methoxyphenylacetyl)amide **3k** ¹H-NMR (400 MHz, CDCl₃): δ 8.61 (brs, 1H); 7.26-7.14 (m, 2H); 6.97 (d, *J* = 7.9 Hz, 1H); 6.64 (d, *J* = 7.9 Hz, 1H); 3.77 (s, 3H), 2.14 (s, 3H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 169.36, 160.00, 139.39, 129.60, 112.53, 109.89, 106.05, 55.22, 24.43 ppm; GC-MS: C₉H₁₁NO₂, m/z 165.08.

3. Results and Discussion

Phenol was chosen as the model substrate to determine the optimized reaction condition. Initially, phenol (0.01 mmol) was added into a 25 mL round bottom flask containing acetic anhydride (0.01 mmol) and onion peel ash (5

Table 1. Optimization of reaction condition for 3a.

mg). The reaction mixture was heated to 50 °C. After heating the reaction mixture for 1 h, only a 50% yield of 3a was obtained (Table 1, entry 2). The preliminary results indicated that the onion peel ash played a crucial role in facilitating the formation of phenyl acetate (3a). In addition, we found that 3a was obtained in excellent yield when 20 mg of onion peel ash was used (Table 1, entries 5). However, when the synthesis of 3a was repeated under identical reaction conditions without the onion peel ash, only a trace amount of 3a was detected (Table 1, entry 1). The reaction condition might also be affected by the temperature. In this case, we also studied the temperature used for the synthesis of **3a**. The yield of **3a** was the highest yield when 50 °C was used and a rise in temperature did not lead to a better yield of 3a (Table 1, entries 6-9). Next, the reaction time for the synthesis of 3a was also evaluated and 60 min was found to be the optimum time in the preliminary reaction (Table 1, entries 10-16). A controlled experiment was also set up to study the effect of different solvents used for the synthesis of 3a. In this regard, various solvents were chosen to synthesize 3a (dimethylformamide (DMF), dimethylsulfoxide (DMSO), CH3CN, CH₃OH, CH₃CH₂OH) under the identical reaction conditions and the yields of 3a were found to decrease (93% for DMF, 89% for DMSO, 83% for CH₃CN, 90% for CH₃OH, and 91% for CH₃CH₂OH) (Table 1, entries 17–21). The optimum yield of 3a was obtained (96% yield) when the neat condition was applied (Table 1, entry 8). Thus, the optimum reaction condition was determined to be: 60 min, 50 °C, and 20 mg of onion peel ash in a solvent-less condition (Table 1, entry 8).



Solvent (mL) Catalyst (mg) Time (min) Temperature (°C) Yield^a (%) Entry Neat Trace Neat Neat

 $X = O, NH; R = CH_3, OCH_3, Br, NO_2$

^aIsolated yield of product 3a.

Next, we investigated the general applicability of the current catalytic system through the synthesis of acetates using different alcohols. In the case of acetylation of alcohols, the acetates were prepared in good to excellent yields and it worked well with all of the substituent groups (MeO, Me, NO₂, Br, and Cl) (Scheme 2). We also extended the scope of the study to synthesize amides by reacting different amines with acetic anhydride (3g-k). In all cases, the amides were prepared in good to excellent yields, judging by the isolated yields (76-96%). The rate of reaction for the electrondeficient group (3i) was found to decrease and this was possibly due to the destabilizing effect caused by this functional group, which made the amino to be less nucleophilic and thus recorded a lower yield compared to the others. The current catalytic system was found to be efficient and unprecedented as no external bases or catalysts were required in the preparation of acetates and amides. The prepared products of **3a-k** were characterized using NMR (¹H and ¹³C) and further supported by GC-MS analysis.

Furthermore, we examined the recyclability of the current catalytic system by using the synthesis of **3a** as a model reaction (Table 2). Upon completion of the first cycle, the onion peel ash was recovered and washed with distilled water and was subjected to the subsequent synthesis of **3a**. The results indicated that the onion peel ash catalyst could be recovered and reused up to four times without significant loss in efficiency judging by the isolated yields of **3a**. This result may also imply that the current catalytic system is aligned to the goal of green chemistry.

Based on our understanding on the mechanism of acetylation on alcohols and amines (Qayum, Kumar, Basha, & Srinivas, 2014), a plausible mechanism is proposed (Scheme 3). At first, the oxygens on the acetic anhydride form weak interactions with the onion peel ash catalyst and weak hydrogen bonding was formed between the alcohols or amines as shown in the intermediate I in a base- and solvent-free condition. Next, we envisioned that the alcohols or amines donated their protons and were bound to either side of acetic anhydride, which led to the formation of intermediate II. Finally, the products, namely the acetates or amides and acetic acids, were separated from the onion peel catalyst and this catalyst was released and the catalytic cycle was repeated. In our work, the metal content of onion peel ash (2.0 g) was analysed using inductively coupled plasma-optical emission spectroscopy (ICP-OES). The results of ICP-OES were Ca (52177.00±5.22 ppm), K (22927.00±0.47 ppm), Na (14930.00 ±0.21 ppm), Mg (7896.00±6.26 ppm), S (2225.00±1.44 ppm), P (2172.00±2.13 ppm), Fe (1815.00±1.03 ppm), Al (1366.00± 1.07 ppm), Sr (300.00±2.52 ppm), Mn (216.00±2.18 ppm), B (107.00±0.09 ppm), Ba (53.00±0.23 ppm), Zn (52.00±0.11 ppm), Rb (35.00±0.02 ppm), La (15.00±0.31 ppm), Ga (15.00±0.12 ppm), Cu (13.00±0.17 ppm), and Pb (9.80±0.23 ppm). Based on the ICP-OES results and previous studies (Sarvari, & Sharghi, 2005; Vishvanath, Nagesh, Ketan, & Prathamesh, 2015; Yadav, Lagarkha, & Balla, 2010), the metals in the onion peel ash may act as Lewis acids that facilitate the formation of various acetates and amides as demonstrated in this work. In addition, we have repeated the synthesis of 3a using a catalytic amount of zinc chloride under a solvent-free condition and the yield of 3a was found to be satisfactory (91%). On a final note, the current catalytic system offers many interesting features that are eco-



Scheme 2. Onion peel ash facilitation of acetylation of alcohols and amines.

 Table 2.
 Recyclability study of onion peel ash catalyst for synthesis of 3a.

Cycle	Yield (%) ^a	
Initial run	96	
1 st run	95	
2 nd run	93	
3 rd run	93	
4 th run	90	

^aIsolated yields. Reaction conditions: Phenol (1 mmol), Acetic anhydride (1 mmol), Onion peel ash (20 mg), solventless, 50 °C, in air.



Scheme 3. Proposed mechanism for the synthesis of acetates and amides.

friendliness, recyclable catalytic system, high reaction yield, and bio-waste recycling, which encourage a more sustainable way of synthesis and management of the current bio-waste. Table 3 shows the merits of the current work compared to

605

Table 3. Synthesis of **3a** catalyzed by different methods.

Entry	Catalyst	Yield (%)	Reference
1	Onion peel ash	96	Current work
2	Magnesium powder	96	(Bajracharya, & Shrestha, 2018)
3	Polydopamine sulfamic acid-functionalized magnetic Fe ₃ O ₄ nanoparticles	96	(Veisi, Taheri, & Hemmati, 2016)
4	Tris(pentafluorophenyl) borane	92	(Prajapti, Nagarsenkar, & Babu, 2014)
5	Zinc triflate	98	(Kumar, Reddy, Reddy, & Bandichhor, 2014)
6	Zinc chloride	40	(Yadav, Lagarkha, & Balla, 2010)
7	Magnesium chloride	95	(Vishvanath, Nagesh, Ketan, & Prathamesh, 2015)
8	Manganese Iodide	80	(Joo, Youn, Hwang, & Kim, 2017)
9	Ferric triflate	98	(Qayum, Kumar, Basha, & Srinivas, 2014)
10	Tetrakis(acetonitrile)copper(I) triflate	98	(Mensah, & Earl, 2017)
11	Silver triflate	92	(Das & Chakraborty, 2011)

previous methods and their yields in the synthesis of **3a**. In most cases, the acetylation of alcohols and amines were achieved using environmentally hazardous and non-recyclable catalysts. In this work, we demonstrated that onion peel can be recyclable and converted into a useful catalyst, which are of interest and highly sought after by scientists to meet the goal for a more sustainable chemistry in the near future (Tan, Chuah, & Chia, 2016).

4. Conclusions

In summary, a green and recyclable onion peel ash catalytic system was developed to synthesize various acetates and amides by reacting different alcohols and amines in a solvent- and base-free condition. Under the improved protocol, the yields of the end-products were obtained in good to excellent yields (76–96%) and the current catalytic system could be reused up to four times without significant loss of efficiency. We also tried to understand the underlying mechanism that contributed to the formation of various acetates and amides by proposing a plausible mechanism. We envisioned that the current catalytic system will be of great utility in other organic transformations in the field of green synthesis.

Acknowledgements

We are grateful to the Ministry of Education (MOE) for providing a research grant (FRGS 59499).

References

- Adenot, A., Landstrom, E. B., Gallou, F., & Lipshutz, B. H. (2017). Fe/ppm Cu nanoparticles as a recyclable catalyst for click reactions in water at room temperature. *Green Chemistry*, 19(11), 2506-2509. doi: 10.1039/C7GC00883J
- Azizi, N., & Sahar, D. (2016). Catalyst-free synthesis of imidazo [1, 2-a] pyridines via Groebke multicomponent reaction. *Environmental Chemistry Letters*, 14(2), 201-206. doi:10.1007/s10311-015-0541-3.
- Bajracharya, G. B., & Shrestha, S. S. (2018). Unprecedented acetylation of phenols using a catalytic amount of magnesium powder. *Synthetic Communications*, 48(13), 1688-1693. doi:10.1080/00397911.2018.14 59721

Bakherad, M., Keivanloo, A., Gholizadeh, M., Doosti, R., & Javanmardi, M. (2017). Using magnetized water as a solvent for a green, catalyst-free, and efficient protocol for the synthesis of pyrano [2, 3-c] pyrazoles and pyrano [4', 3': 5, 6] pyrazolo [2, 3-d] pyrimidines. *Research on Chemical Intermediates*, 43(2), 1013-1029. doi:10.1007/s11164-016-2680-y

- Baldwin, N. J., Nord, A. N., O'Donnell, B. D., & Mohan, R. S. (2012). Iron (III) tosylate catalyzed acylation of alcohols, phenols, and aldehydes. *Tetrahedron Letters*, 53(51), 6946-6949. doi:10.1016/j.tetlet.2012. 10.033
- Chia, P. W., Lim, B. S., Yong, F. S. J., Poh, S. C., & Kan, S. Y. (2018). An efficient synthesis of bisenols in water extract of waste onion peel ash. *Envi*ronmental Chemistry Letters, 16(4), 1493-1499. doi:10.1007/s10311-018-0764-1
- Chia, P. W., Poh, S. C., Aziz, M. H., Mohd Radzi, S.A., Yong, F. S. J., & Kan, S. Y. (2019). Water extract of onion peel ash: an efficient green catalytic system for the synthesis of isoindoline-1,3-dione derivatives. *Malaysian Journal of Analytical Sciences*, 23(1), 23-30. doi:10.17576/mjas-2019-2301-03
- Chia, P.W., Poh, S.C., Mohd, A.S.N.A.R., Yong, F.S.J., & Kan, S.Y. Synthesis of 2-aminonbiaryl derivatives promoted by water extract of onion peel ash. *Malaysian Journal of Analytical Sciences*, 22(5), 742-749. doi:10.17576/mjas-2018-2205-01
- Das, R., & Chakraborty, D. (2011). Silver triflate catalyzed acetylation of alcohols, thiols, phenols, and amines. *Synthesis*, 2011(10), 1621-1625. doi:10.1055/s-0030 -1259999
- Dewan, A., Sarmah, M., Bora, U., & Thakur, A. J. (2017). In situ generation of palladium nanoparticles using agro waste and their use as catalyst for copper-, amine-and ligand-free Sonogashira reaction. Applied Organometallic Chemistry, 31(7), e3646. doi: 10.1002/aoc.3646
- Gao, S., Li, L., Geng, K., Wei, X., & Zhang, S. (2015). Recycling the biowaste to produce nitrogen and sulfur self-doped porous carbon as an efficient catalyst for oxygen reduction reaction. *Nano Ener*gy, 16, 408-418. doi:10.1016/j.nanoen.2015.07.009
- Hajjami, M., Ghorbani-Choghamarani, A., Karamshahi, Z., & Norouzi, M. (2014). Tribromo melamine as novel and versatile catalyst for the formylation and

606

acetylation of alcohols. *Chinese Journal of Catalysis*, 35(2), 260-263. doi:10.1016/S1872-2067(12) 60748-7

- Jangam, L., Appa, R. M., Bandameeda, R. N., Loka, S. S., & Katta, V. (2018). WEPA: A Bio-derived Media for Added Base, π-Acid and Ligand Free Ullmann Coupling of Aryl Halides Using Pd(OAc)₂. Chemical Communications, 54(87), 12333-12336. doi: 10.1039/C8CC06940A
- Joo, S. R., Youn, Y. J., Hwang, Y. R., & Kim, S. H. (2017). Highly active manganese-mediated acylation of alcohols with acid chlorides or anhydrides. *Synlett*, 28(19), 2665-2669. doi:10.1055/s-0036-1590973
- Kantharaju, K., & Khatavi, S. Y. (2018). Microwave accelerated synthesis of 2-Amino-4H-Chromenes catalyzed by WELFSA: A green protocol. *Chemistry Select*, 3(18), 5016-5024. doi:10.1002/slct.2018000 96
- Kumar, N. S., Bheeram, V. R., Mukkamala, S. B., Rao, L. C., & Vasantha, R. (2018). An efficient and environmentally benign protocol for the 1, 6-Michael addition of Nitroalkanes to 3-methyl-4-nitro-5styrylisoxazoles in WERSA. *ChemistrySelect*, 3(6), 1915-1918. doi:10.1002/slct.201702788
- Kumar, N. U., Reddy, B. S., Reddy, V. P., & Bandichhor, R. (2014). Zinc triflate catalyzed acylation of alcohols, phenols, and thiophenols. *Tetrahedron Letters*, 55(4), 910-912. doi:10.1016/j.tetlet.2013.12.039
- Maleki, A., Ravaghi, P., Aghaei, M., & Movahed, H. (2017). A novel magnetically recyclable silver-loaded cellulose-based bionanocomposite catalyst for green synthesis of tetrazolo [1, 5-a] pyrimidines. *Research* on Chemical Intermediates, 43(10), 5485-5494. doi:10.1007/s11164-017-2941-4
- Mensah, E. A., & Earl, L. (2017). Mild and highly efficient copper (I) inspired acylation of alcohols and polyols. *Catalysts*, 7(1), 33. doi:10.3390/catal70100 33
- Mirjafari, A. (2014). Direct synthesis of 2, 4, 5-trisubstituted imidazoles from alcohols and α-hydroxyketones by microwave. *Environmental Chemistry Letters*, 12 (1), 177-183. doi:10.1007/s10311-013-0423-5
- Prajapti, S. K., Nagarsenkar, A., & Babu, B. N. (2014). Tris (pentafluorophenyl) borane catalyzed acylation of alcohols, phenols, amines, and thiophenols under solvent-free condition. *Tetrahedron Letters*, 55(10), 1784-1787. doi:10.1016/j.tetlet.2014.01.124
- Qayum, M. A., Kumar, N. U., Basha, M. A., & Srinivas, P. (2014). Ferric triflate Fe(OTf)₃ as a highly efficient catalyst for the acetylation of alcohols, phenols,

thiols and amines: Reaction mechanism understanding through density functional theory. *Chemistry and Biology Interface*, 4(4), 263-267.

- Saravanan, P., & Singh, V. K. (1999). An efficient method for acylation reactions. *Tetrahedron Letters*, 40(13), 2611-2614. doi:10.1016/S0040-4039(99)00229-4
- Sarvari, M. H., & Sharghi, H. (2005). Zinc oxide (ZnO) as a new, highly efficient, and reusable catalyst for acylation of alcohols, phenols and amines under solvent free conditions. *Tetrahedron*, 61(46), 10903-10907. doi:10.1016/j.tet.2005.09.002
- Sharma, K., Mahato, N., Nile, S. H., Lee, E. T., & Lee, Y. R. (2016). Economical and environmentally-friendly approaches for usage of onion (Allium cepa L.) *Waste. Food and function*, 7(8), 3354-3369. doi: 10.1039/C6FO00251J
- Sarmah, M., Dewan, A., Thakur, A. J., & Bora, U. (2017). Extraction of base from Eichhornia crassipes and its implication in Palladium-Catalyzed Suzuki Cross-Coupling Reaction. *ChemistrySelect*, 2(24), 7091-7095. doi:10.1002/slct.201701057
- Scriven, E. F. (1983). 4-Dialkylaminopyridines: super acylation and alkylation catalysts. *Chemical Society Reviews*, 12(2), 129-161. doi:10.1039/CS9831200 129
- Tan, S. H., Chuah, T. S., & Chia, P. W. (2016). An improved protocol on the synthesis of thiazolo [3, 2-a] pyrimidine using ultrasonic probe irradiation. *Journal of the Korean Chemical Society*, 60(4), 245-250. doi: 10.5012/jkcs.2016.60.4.245
- Veisi, H., Taheri, S., & Hemmati, S. (2016). Preparation of polydopamine sulfamic acid-functionalized magnetic Fe₃O₄ nanoparticles with a core/shell nanostructure as heterogeneous and recyclable nanocatalysts for the acetylation of alcohols, phenols, amines and thiols under solvent-free conditions. *Green Chemistry*, 18(23), 6337-6348. doi:10.1039/ C6GC01975G
- Vishvanath D. P., Nagesh R. S., Ketan P. P. & Prathamesh V. G. (2015). Chemoselective acylation of amines, alcohol and phenols using magnesium chloride under solvent free condition. *International of Chemical Sciences*, 13(1), 450-458.
- Yadav, P., Lagarkha, R., & Balla, Z. A. (2010). Comparative study of acetylation of alcohols and phenols with different acetylating agents using zinc chloride as catalyst under solvent free conditions at room temperature. Asian Journal of Chemistry, 22(7), 5155-5158.