

Rice straw and sugarcane bagasse degradation mimicking lignocellulose decay in nature: An alternative approach to biorefinery

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ABSTRACT: Rice straw (*Oryza sativa*) and sugarcane bagasse (*Saccharum* spp.) were subjected to catalytic oxidation. An oxidative cleavage of lignocellulose agro-residues was based on ferric ions and hydrogen peroxide driven by 2,5-dihydroxybenzoic acid (DHB) in weak acidic condition at room temperature. Alteration of inter- and intra-molecular bonding of cellulose and change in cellulose crystallinity which led to influence enzymatic susceptibility were investigated. By means of Fourier transform infrared spectroscopy, functional groups and chemical bonding modification in cellulosic, non-cellulosic, and lignin constituents of rice straw and sugarcane bagasse were characterized. Transformation of crystalline cellulose I α and I β forms was observed after the oxidative reaction. The catalytic oxidative reaction by the Fe³⁺/DHB/H₂O₂ system accelerated the modification of cellulose I α to cellulose I β phase of sugarcane bagasse. However, the addition of DHB barely affected the oxidative degradation of rice straw. In addition, the crystallinity index of rice straw and sugarcane bagasse that decreased after oxidative reaction caused increases of hydrolytic enzyme accessibilities of treated samples.

KEYWORDS: biomass, catalytic oxidative degradation, X-ray diffraction, crystallinity index, SEM

INTRODUCTION

Rice straw and sugarcane bagasse are abundant agro-residues in Thailand. Rice straw contains approximately 30–35% cellulose, 25–30% hemicellulose, 15–28% lignin, and 4–7% ashes¹. A little higher content of lignin and lower amount of carbohydrates (hemicellulose + cellulose) are found in sugarcane bagasse, i.e., 32–43% cellulose, 19–24% hemicellulose, 25–32% total lignin, 6–12% extractives, and 2–6% ash^{2–4}. Cellulose and hemicelluloses from these lignocellulosic materials are considered as potent precursors for the second generation biofuels and bio-based materials production generated by the so-called biorefinery processes. However, biological use and chemical fractionation of these lignocellulosic materials are limited due to their complex matrix as well as degrees of lignification, acetylation and crystallinity of the material^{5,6}.

Wood decay in nature has been studied as ideal mechanistic models for in vitro lignocelluloses degradation. It is known that early stages of the decay process occur without participation of enzymes, because even the smallest enzymes are too large to penetrate the pores of the sound wood⁷. Thus it has been

proposed that non-enzymatic oxidative mechanisms take place in brown-rotting in which cellulose and hemicelluloses were substantially degraded^{8,9}. Wood biodegradation naturally takes place with participation of iron and chelating compounds such as phenolic acids and lipid metabolites from fungi which are present in high amount in native decaying wood⁸. Chelated ferric ions generated highly active radicals play an important part in degradation of hemicellulose and cellulosic moieties in weak acidic condition^{8,10–12} by a mechanism called Fenton-based reaction. Apart from carbohydrate degradation, lignin and some other recalcitrant compounds can be oxidized and degraded via oxidative reactions using native fungi as well as alkali-peroxide and alkaline nitrobenzene oxidation^{13–15}.

Fenton-based reaction has takes place in cellulose biodegradation by brown-rot fungi in nature by either cellulose modification and degradation or cellulose crystallinity reduction. Fenton reaction occurs between a mixture of oxidants, e.g., hydrogen peroxide and ferrous ions, and the reaction between these two components furnishes a source of hydroxyl radicals (Fe²⁺ + H₂O₂ → Fe³⁺ + OH⁻ + •OH). Highly reactive radicals generated are able to degrade and de-

polymerize a wide range of substrates^{8–11}. Mediators have been taken into account on reducing ferric ions (Fe^{3+}) to ferrous ions (Fe^{2+}) so that iron acts catalytically and an oxidative reaction is continually carried on. Mediators or chelating agents used for studies of catalytic degradation of lignocellulosic model compounds by Fenton reaction comprise: oxalate, GT chelator, catechol, gallic acid, 2,3-dihydroxybenzoic acid (2,3-DHBA), deferoxamine, ethylenediaminetetraacetic acid (EDTA), diethylenetetramine (DTPA), pentaacetic acid, and nitrylotriacetic acid (NTA)^{12,16}.

Native cellulose fibrils orientation (cellulose I) is categorized into the I_α and I_β phases on the basis of the appearance of the OH stretching region of their infrared spectra^{17,18}. It has been suggested that hydrogen bonding patterns within the crystalline domains partially caused the differences between these two phases of native cellulose I. Metastable crystalline cellulose I_α form became allomorph cellulose I_β after heat treatment at 260–280 °C in alkali solution^{19,20}. The present work aimed to investigate the influence of non-enzymatic oxidative reaction that mimics wood decay in nature on lignocellulose degradation or modification. Changes in crystallinity index, enzymatic solubilization as well as chemical composition and structural changes of rice straw and sugarcane bagasse after oxidative degradation were discussed herein.

MATERIALS AND METHODS

Materials

Rice straw (*Oryza sativa*) was obtained from a local field in Nakornchaisri, Nakhon Pathom province, Thailand. Sugarcane bagasse (*Saccharum* spp.) was contributed from Khonburi Sugar Co. Ltd., Thailand. Iron mediators, namely 2,5-dihydroxybenzoic acid (DHB), trans-4-hydroxy-3-methoxycinnamic acid (ferulic acid), 4-hydroxy-3,5-dimethoxybenzoic acid (syringic acid), oxalic acid, 1,2-dihydroxybenzene (catechol), and ethylenediaminetetraacetic acid (EDTA), were purchased from Fluka and Sigma-Aldrich. Chemicals for experiments and analyses were analytical grade from Fluka, Sigma-Aldrich, and Ajax Finechem.

Screening of mediators on ferric-to-ferrous reducing capacity

The reduction capacity of iron mediators was performed in 1-ml microtubes. Reaction mixture contained 0.015 ml of 0.1 M $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$, 0.01 ml of 0.1 M mediator, 0.5 ml deionized water, and 0.475 ml of 0.03 M sodium acetate buffer pH 4.5. Fe^{2+} concentration from the reduction of Fe^{3+} by each

mediator was determined by complexation with 0.5 ml of 1% (w/v) ferrozine. After 1-min complexation, fully colour development (absorbance at 562 nm) was measured kinetically (the molar absorptivity, $\varepsilon_{562\text{ nm}} = 27900\text{ M}^{-1}\text{ cm}^{-1}$)²¹ from 0–30 min with a UV-Vis spectrophotometer (Spectronic 1001, Milton Roy, USA). The control reaction was performed without mediator and the volume was replaced by deionized water. Actual Fe^{2+} concentration was calculated after subtraction from the control.

Oxidative degradation of lignocelluloses

Rice straw and sugarcane bagasse were chopped to 1.0–1.5 cm-length. The oxidative reaction was carried out in a 500-ml Erlenmeyer flask containing 10 g rice straw or sugarcane bagasse (dry weight), 0.2 M H_2O_2 , 1 mM $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ and 0.1 mM 2,5-dihydroxybenzoic acid (DHB). Final volume of 200 ml was adjusted by adding deionized water. Subsequently, 1 M NaOH and conc. H_2SO_4 were used to adjust the pH to 3.0 and after that reaction took place at ambient temperature (30 °C) for 4 h. Control experiments were conducted simultaneously namely (1) $\text{Fe}^{3+}/\text{H}_2\text{O}_2$ without DHB, (2) H_2O_2 without Fe^{3+} and DHB, and (3) blank (only acidic solution). Pretreated straw and bagasse samples were washed afterwards with 1 l deionized water. Then, 3 g of pretreated samples (wet basis) were kept at –20 °C for enzymatic hydrolysis. The rest was dried at 50 °C for 2–3 days for analysis of weight loss, cellulose content, FTIR spectroscopy, and carboxyl content.

Weight loss and enzymatic solubilization

Weight loss of pretreated lignocelluloses after oxidative reaction was calculated after drying at 50 °C for 2–3 days compared with initial dry weight of samples. Determination of polysaccharide solubilization was performed in a 50-ml Erlenmeyer flask consisting of 100 mg (dry weight) of pretreated lignocellulose and 320 FPU/g substrate of Accellerase 1500 (www.genencor.com). The total volume of solution was adjusted to 10 ml by addition of 0.05 M sodium-acetate buffer pH 4.8. Enzymatic hydrolysis was performed in an orbital shaker at 50 °C for 48 h. The content of reducing sugars solubilized into hydrolysate was determined by modified dinitrosalicylic acid (DNS) assay²². The colour development was measured by UV-Vis spectroscopy at 575 nm (Spectronic 1001, Milton Roy, USA). Reducing sugars released from pretreated samples were reported as glucose equivalence. Percentage of enzymatic solubilization of pretreated lignocellulosic materials was calculated as

(162/180)(amount of glucose produced)/(amount of substrate).

Holocellulose and alpha-cellulose contents

Holocellulose and alpha-cellulose contents of untreated and chemically treated samples were analysed according to Wise and Addieco's procedure²³ and TAPPI Method T203 om-83²⁴, respectively.

Analysis of carboxyl content

To determine the carboxyl content, 0.5 g of the sample was dispersed in 50 ml of 2%(w/w) calcium acetate solution for 30 min. Subsequently, the suspension was titrated with standardized 0.1 N NaOH solution using phenolphthalein as an indicator. The actual volume of NaOH consumed was corrected with the blank. Finally, carboxyl content was calculated as $(NVm)/(\text{mass of the sample})$ ²⁵ where N , V , and m are normality, volume, and molecular mass of NaOH, respectively.

Fourier transform infrared (FTIR) spectroscopy

Treated rice straw and sugarcane bagasse samples were dried at 50 °C for 48 h and ground to 250 μm and then mixed with KBr (sample : KBr of 1:99) to form a disc. FTIR spectroscopy of a KBr disc containing 1% finely ground sample was performed with four replicates in an absorbance mode in a range of 7800 to 370 cm⁻¹ with 50 scans and 4 cm⁻¹ resolution (Spectrum 2000, Perkin Elmer, Germany). An averaged spectrum was subsequently normalized at the peak 1060 cm⁻¹ attributed to a CO stretching mode²⁶. The dissimilarity between cellulose I_α and I_β crystalline phases was examined through the FTIR bands; 750 cm⁻¹ for I_α and 710 cm⁻¹ for I_β phases¹².

X-ray diffraction

A 70 mg of ground sample (250 μm) was pressed into a glass holder with applied pressure in a laboratory press. X-ray diffractometry was performed using Rigaku D/MAX 2200, Japan. X-ray diffractograms were recorded from 10° to 50° of 2θ (Bragg angle) by a goniometer equipped with a scintillation counter at a scanning speed of 0.05°/s and sampling rate of 5 data/s. Degree of crystallinity of cellulose was estimated according to the empirical method proposed by Segal et al²⁷. The crystallinity index was defined as $(I_{002} - I_{Am})/I_{002}$, where I_{002} is the intensity of diffraction at 2θ between 22° and 23° for cellulose I, and I_{Am} is the intensity, above the baseline, between the 020 and 110/110 peaks of diffraction at 2θ between

18° and 19° representing amorphous part of lignocelluloses.

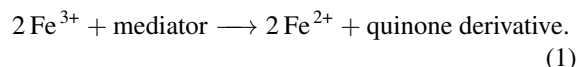
Scanning electron microscope (SEM)

Rice straw and sugarcane bagasse samples were mounted on metal stubs by double-faced tape. Dried samples were coated with a thin gold layer for 15 min in a vacuum chamber in order to improve the conductivity and prevent electron charging. SEM images were taken at 15 kV (Hitachi S4800, Japan).

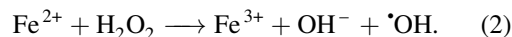
RESULTS AND DISCUSSION

Screening of mediators on ferric-to-ferrous reducing capacity

The proposed mechanisms of reaction between Fe³⁺ and mediators is:



A subsequent step of Fenton reaction between Fe²⁺ and hydrogen peroxide (H₂O₂) is:



Consequently, a suitable iron mediator powerfully lengthens the redox cyclic reaction by consecutively reducing Fe³⁺ and maintaining the reduced stage of iron, Fe²⁺, in the system, which subsequently reacts with hydrogen peroxide. Hydroxyl radicals generated from the oxidation of Fe²⁺ and H₂O₂ dramatically oxidize lignin and cellulosic compounds. This mechanism has been proposed as a biomimetic system of lignocellulose biodegradation at a site far from fungal hyphae during fungal decay at which non-enzymatic degradation is assumed to take place^{8,12}.

Table 1 shows the influence of six iron mediators on reducing capability of Fe³⁺ to Fe²⁺. It was found that in a system containing an excess amount of Fe³⁺ (0.5 mM Fe³⁺:0.02 mM mediator), 1 mol of DHB produced 2 mol of Fe²⁺ according to the stoichiometry of equations. Similar results were reported when 2 mol of Fe³⁺ was reduced by 1 mol of mediator and produced 1 mol of a quinone derivative as shown above in equations (1) and (2)^{8,28,29}.

As a result, only DHB yielded the theoretical iron reduction capacity according to the stoichiometry of the equations (1) and (2). The iron reduction activity of almost all reductants reached equilibrium condition in approximately 15 min (data not shown). On the other hand, 1 mol of catechol produced only 1.75 mol of Fe²⁺. This non-stoichiometric yield of catechol was proposed to occur through two-step mechanism³⁰. The initial step involves the Fe³⁺-catechol complexation in the form of three catechol rings wrapping

Table 1 Ferric-to-ferrous reducing capability of mediators (500 μM of $\text{Fe}(\text{III})$ and 20 μM of mediator after 30 min reaction).

Mediators	Fe^{2+} concentration ($\mu\text{mol/l}$)	Fe^{3+} to Fe^{2+} conversion (%) [†]
2,5-dihydroxybenzoic acid (DHB)	40.46 ± 1.55	8.09
1,2-dihydroxybenzene (catechol)	36.01 ± 0.26	7.20
Trans-4-hydroxy-3-methoxycinnamic acid (ferulic acid)	4.80 ± 0.09	0.96
4-hydroxy-3,5-dimethoxybenzoic acid (syringic acid)	6.71 ± 0.43	1.34
Oxalic acid	0.15 ± 0.03	0.03
Ethylenediaminetetraacetic acid (EDTA)	0.48 ± 0.07	0.10

[†] Percentage of conversion was calculated based on initial Fe^{3+} concentration.

around the Fe^{3+} to afford a coordination propeller with the highest known binding constant for ferric ion³¹. The complexes were subsequently oxidized and formed the quinone intermediate²⁸ which was proposed to concurrently reduce Fe^{3+} .

Among six mediators tested, DHB showed the highest iron reduction capability and catechol performed the second highest one. Syringic acid and ferulic acid gave moderate reduction capacity whereas EDTA and oxalic acid gave almost no iron reduction capability. Consequently, DHB was used as a mediator to investigate the effect of oxidative degradation on rice straw and sugarcane bagasse for the later experiments.

Influence of oxidative reaction on chemical composition changes

Weight loss, holo-cellulose, alpha-cellulose and residual lignin contents of oxidative pretreated rice straw and sugarcane bagasse by $\text{Fe}^{3+}/\text{DHB}/\text{H}_2\text{O}_2$ system were shown in Table 2. From the results, the strongest degradation indicated by weight losses was obtained when rice straw and sugarcane bagasse were subjected to the $\text{Fe}^{3+}/\text{DHB}/\text{H}_2\text{O}_2$ reaction. The oxidative degradation with $\text{Fe}^{3+}/\text{DHB}/\text{H}_2\text{O}_2$ yielded highest holo-cellulose content for sugarcane bagasse (67.7% w/w) whereas highest holocellulose yielded for rice straw was obtained from $\text{Fe}^{3+}/\text{H}_2\text{O}_2$ in the absence of mediator (71.0% w/w), DHB. This evidence indicated that oxidative reaction caused modification and partial removal of lignin and other non-carbohydrate constituents similar to previous work^{3,4,32}. Alpha-cellulose contents in all treatments of sugarcane bagasse were not significantly different but the maximum alpha-cellulose content was obtained from the blank for rice straw. As with holocellulose degra-

ation, efficient reactions for delignification of sugarcane bagasse and rice straw yielding minimum residual lignin contents were $\text{Fe}^{3+}/\text{DHB}/\text{H}_2\text{O}_2$ and $\text{Fe}^{3+}/\text{H}_2\text{O}_2$, 16.2% and 15.8%, respectively.

Moreover, enzymatic solubilization of rice straw (17.2%) after non-enzymatic oxidative pretreatment was maximum when treated by $\text{Fe}^{3+}/\text{H}_2\text{O}_2$ (Table 2). Most of enzymatic solubilization results were correlated to percentages of crystallinity. The lower degree of crystallinity yielded the higher extent of enzymatic solubilization. On the other hand, sugarcane bagasse treated by $\text{Fe}^{3+}/\text{DHB}/\text{H}_2\text{O}_2$ system achieved the utmost degree of enzymatic solubilization of polysaccharides (16.3%) compared to that treated by $\text{Fe}^{3+}/\text{H}_2\text{O}_2$ system and other controlled conditions. DHB gave no significant influence on oxidative degradation of rice straw. The reason was mainly due to considerable amount of phenolic compounds present derived from straw lignin during oxidative degradation, e.g., hydroxybenzaldehyde and vanillin from oxidation of *p*-coumaric acid and ferulic acid in straw lignin, respectively, as reported previously^{15,33}. These compounds therefore assisted to accelerate Fenton-based reaction. Thus it was apparently not necessary to add DHB into the $\text{Fe}^{3+}/\text{H}_2\text{O}_2$ oxidative pretreatment of rice straw whereas pretreatment of sugarcane bagasse required DHB to accelerate the reduction of Fe^{3+} to Fe^{2+} and lengthen the catalytic cycle during the oxidative reaction. Oxidative modification of rice straw and sugarcane bagasse was additionally observed by carboxyl content for the reactions containing Fe^{3+} and H_2O_2 compared with the controls and untreated ones (Table 2). Methylene groups of C6 in cellulose and hemicellulose moieties are oxidized by hydroxyl radical to form carboxylic groups. This result was in good agreement with a previous report where hemicelluloses in sugarcane bagasse were oxidized to form carboxylic acid by wet oxidation at pH 3 for 5 and 15 min⁴. Although there were reported that this acid partially suppressed further biological steps for ethanol production; it was found that adding Na_2CO_3 assisted to decrease the formation of carboxylic acid during oxidation^{3,4}.

Cellulose modification assessed by FTIR spectroscopy

FTIR spectroscopy has been widely performed as an effective tool to explain the alteration of chemical structure of lignocellulosic substrates. In the present work, all the absorbances were normalized at 1060 cm^{-1} attributed to CO stretching mode where non-cellulosic vibration bands are located²⁶. As shown in Fig. 1, oxidative degradation of aromatic

Table 2 Experimental results of rice straw and sugarcane bagasse treated by oxidative degradation.

Lignocellulosic substrates	Pretreatment	Composition of treated substrate					Enzyme solubilization	Carboxyl content	Crystallinity index
		Weight loss (%w/w)	Holo-cellulose (%w/w)	Alpha-cellulose (%w/w)	Lignin (%w/w)	Others (%w/w)			
Rice straw	Fe ³⁺ /DHB/H ₂ O ₂	14.4 ± 0.6	60.5 ± 0.9	37.2 ± 0.5	17.2 ± 0.4	7.9	12.6 ± 0.4	1.2 ± 0.2	28.5
	Fe ³⁺ /H ₂ O ₂	13.1 ± 0.5	71.0 ± 0.8	37.3 ± 0.4	15.8 ± 0.3	0.1	17.2 ± 0.2	1.9 ± 0.1	24.3
	H ₂ O ₂	12.7 ± 0.7	70.7 ± 0.7	36.3 ± 0.3	17.5 ± 0.2	2.9	14.5 ± 0.2	0.4 ± 0.2	35.2
	Blank	11.0 ± 0.4	70.0 ± 0.5	39.0 ± 0.5	18.9 ± 0.4	0.1	14.2 ± 0.3	0.3 ± 0.2	38.9
	Untreated	–	70.2 ± 0.5	35.2 ± 0.4	20.5 ± 0.5	9.3	10.4 ± 0.4	0.4 ± 0.1	37.7
Sugarcane bagasse	Fe ³⁺ /DHB/H ₂ O ₂	13.2 ± 0.2	67.7 ± 0.6	33.4 ± 0.3	16.2 ± 0.3	3.0	16.3 ± 0.3	1.4 ± 0.1	30.8
	Fe ³⁺ /H ₂ O ₂	12.6 ± 0.1	62.9 ± 0.8	33.3 ± 0.1	17.4 ± 0.3	7.1	13.6 ± 0.3	1.1 ± 0.1	37.1
	H ₂ O ₂	12.9 ± 0.4	64.8 ± 0.4	34.0 ± 0.5	17.9 ± 0.1	4.4	11.4 ± 0.4	0.2 ± 0.1	41.8
	Blank	10.7 ± 0.3	67.3 ± 0.4	33.2 ± 0.4	18.0 ± 0.4	4.0	9.0 ± 0.2	0.2 ± 0.2	44.1
	Untreated	–	66.8 ± 0.5	32.7 ± 0.6	21.3 ± 0.6	10.0	9.5 ± 0.3	0.5 ± 0.0	44.4

Compositions were calculated based on dry weight of pretreated substrate. Mean value ± standard deviation of two replicates were reported.

CH assigned to lignin moieties was observed by an increase of absorption ratio of 1383: 1550 cm⁻¹. The peak allocated at 1383 cm⁻¹ was attributed to C–H bending of cellulose and hemicelluloses³⁴ and the peak near 1550 cm⁻¹ was assigned to weak absorption of aromatic ring vibration of lignin³⁵. For pretreated rice straw, relatively high absorption ratio of these two peaks was obtained after Fe³⁺/H₂O₂ pretreatment (Fig. 1a) indicating highest contents of cellulose and hemicellulose comparative to residual lignin content in treated material. This result was according to the holocellulose and lignin contents from wet-lab analysis shown in Table 2. The peak allocated near 898 cm⁻¹ was attributed to absorption of β-1,4 glycosidic linkages indicating breakage degree of intramolecular hydrogen bonds³⁴. Comparatively high absorption ratio of the peak 898: 850 cm⁻¹ was obtained from both Fe³⁺/H₂O₂ treated rice straw (Fig. 1a) and Fe³⁺/DHB/H₂O₂ treated sugarcane bagasse (Fig. 1b). This possibly suggested the elevated extent of polysaccharides which led to higher enzymatic solubility of treated substrates (Table 2). Oxidative degradation of rice straw and sugarcane bagasse was moreover detected near 1730 cm⁻¹ assigned to carboxyl groups³⁶. The peak maximum near 1730 cm⁻¹ corresponded to the wet-lab results where Fe³⁺/DHB/H₂O₂ system yielded the highest carboxyl content from oxidation of methylene groups in hemicellulose and cellulose molecules relative to other controlled experiments (Table 2). Furthermore, several possible products from partial oxidation of cellulose and hemicelluloses, i.e., carboxyl and aldehyde groups were observed as the ratio of peak integrals of 1730 to 1620 cm⁻¹ attributed to carboxyl and aldehyde groups-to-carbonyl groups ratio, respectively³⁶. As depicted in Fig. 1, Fe³⁺/DHB/H₂O₂ and

Fe³⁺/H₂O₂ reaction strongly oxidized both rice straw and sugarcane bagasse in a respective degree.

The transformation of two crystalline cellulose phases of native cellulose (cellulose I), monoclinic (I_β) and triclinic (I_α) structures, was observed by means of FTIR spectroscopy. These two crystalline phases of native cellulose were differentiated based on different hydrogen bonding patterns of inter- and intra-molecular bonding within cellulose molecules³⁷. Cellulose I_α phase is metastable form and converts to more stable I_β phase by heat treatment or annealing at 260–280 °C^{19,20}. As illustrated in Fig. 1, vibration bands near 750 cm⁻¹ assigned to I_α crystalline form appeared for both native rice straw and sugarcane bagasse. An increase of peak intensity near 710 cm⁻¹ indicating more stable I_β phase¹⁹ was observed for both rice straw and sugarcane bagasse especially after Fe³⁺/H₂O₂ and H₂O₂ pretreatment, however no correlation of H bonded OH patterns of cellulose I from the FTIR spectra was clearly found.

X-ray diffraction of pretreated rice straw and sugarcane bagasse

The peaks in X-ray diffractograms in Fig. 2 showed intensities of the crystalline cellulose regions detected at 2θ = 18–18.5° and 2θ = 22–22.5° for rice straw and sugarcane bagasse. Hemicelluloses and lignin in lignocelluloses are considered as the amorphous parts, while cellulose was considered as the crystalline constituent. The X-ray diffractogram of oxidative pretreated rice straw samples by Fe³⁺/H₂O₂ system showed that the crystallinity index of this sample was minimum, which in turn led to highest level of enzymatic solubilization as demonstrated in Table 2. In case of sugarcane bagasse, oxidative degradation by Fe³⁺/DHB/H₂O₂ system gave the minimum crys-

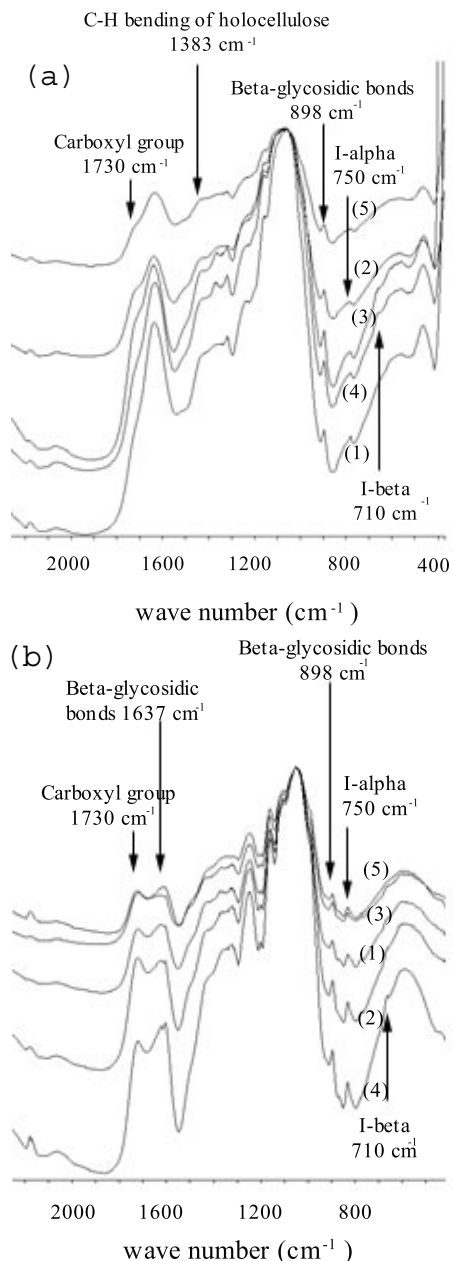


Fig. 1 FTIR spectra of (a) pretreated rice straw and (b) sugarcane bagasse by oxidative reaction and the controls; (1) untreated sample, (2) Fe(III)/DHB/H₂O₂, (3) Fe(III)/H₂O₂, (4) H₂O₂, and (5) Blank.

tallinity index among all the controls tested which led to high degree of reducing sugars released after enzyme hydrolysis (Table 2). All the crystallinity results from X-ray diffractometry of amorphous and crystalline peak intensities were very well correlated with holocellulose content, weight loss and enzymatic

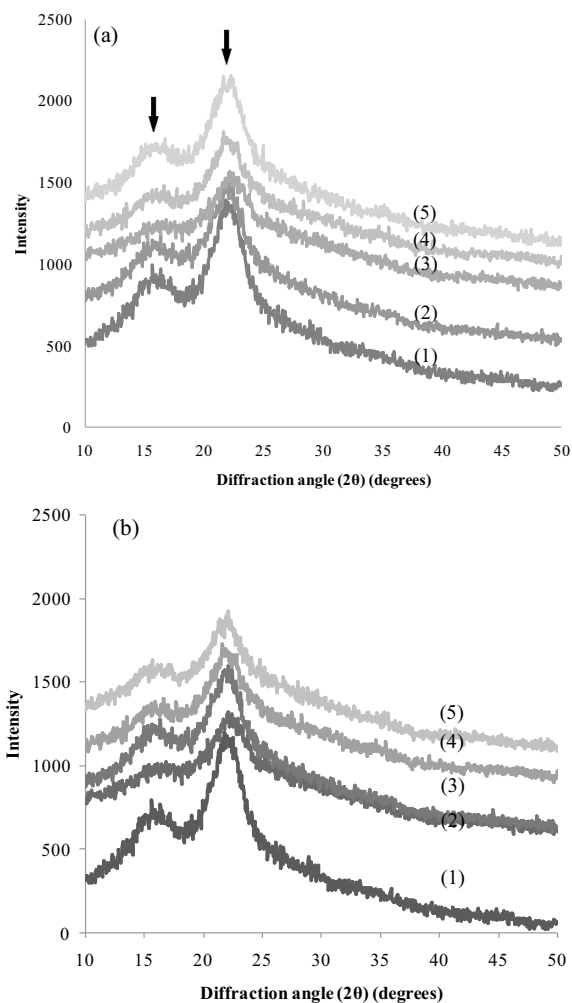


Fig. 2 X-ray diffractogram of oxidative (a) pretreated rice straw and (b) sugarcane bagasse; (1) untreated sample, (2) Fe³⁺/DHB/H₂O₂, (3) Fe³⁺/H₂O₂, (4) H₂O₂, and (5) Blank.

solubilization in Table 2.

The crystallinity indices of untreated sugarcane bagasse and rice straw were 44.4% and 37.7%, respectively (Table 2). This result was in accordance with another report³⁸. Oxidative pretreated sugarcane bagasse by Fe³⁺/DHB/H₂O₂ system showed the most forceful attack on crystalline cellulose region and likewise the lowest crystallinity index was obtained from this pretreatment as shown in Fig. 2b. On the contrary, dilute acid pretreatment at high temperature as well as alkaline pretreatment yielded pretreated samples with higher crystallinity index since hemicelluloses and amorphous cellulose fractions were removed leaving a more crystalline proportion behind³⁹. Pre-

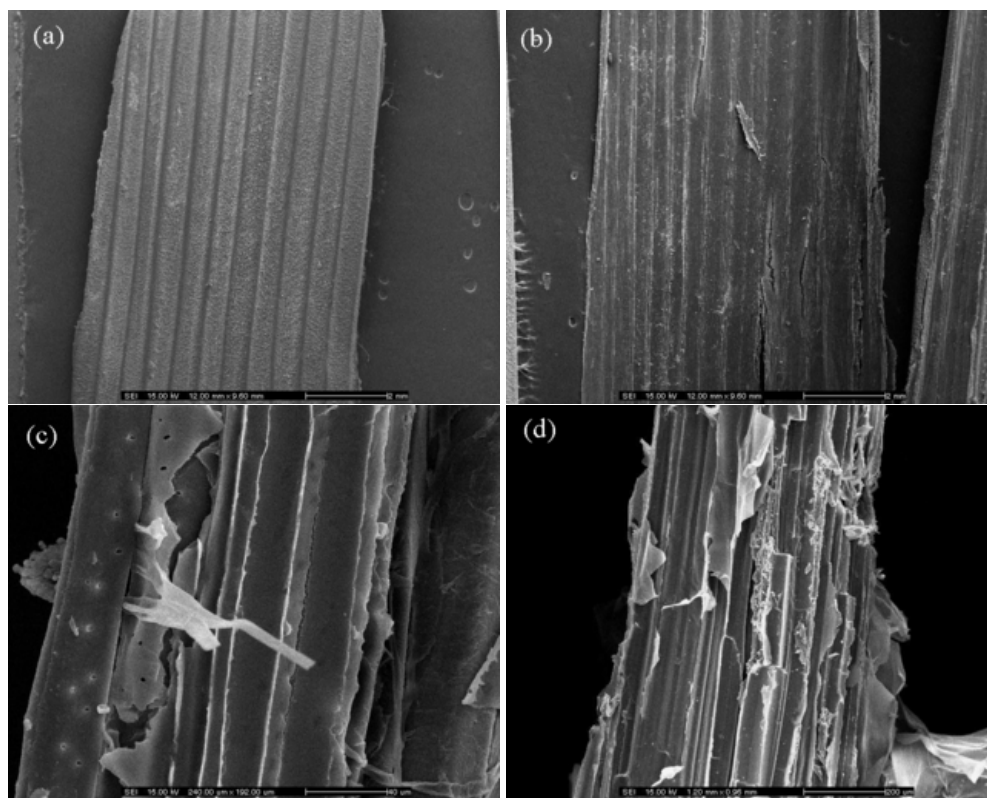


Fig. 3 SEM images of (a) untreated rice straw ($\times 10$ magnification), (b) $\text{Fe}^{3+}/\text{DHB}/\text{H}_2\text{O}_2$ pretreated rice straw ($\times 500$ magnification), (c) untreated sugarcane bagasse ($\times 10$ magnification), and (d) $\text{Fe}^{3+}/\text{DHB}/\text{H}_2\text{O}_2$ pretreated sugarcane bagasse ($\times 500$ magnification).

treatment by $\text{Fe}^{3+}/\text{H}_2\text{O}_2$ and H_2O_2 systems slightly decreased the degrees of crystallinity. The percentage of crystallinity of sugarcane bagasse and rice straw after weak acid pretreatment at ambient temperature (30°C) was not obviously changed indicating that cellulosic crystal orientation was maintained in the coexistences of crystal and noncrystal areas. For rice straw (Fig. 2a), pretreated sample by $\text{Fe}^{3+}/\text{H}_2\text{O}_2$ system yielded the lowest peak intensity of crystalline cellulose near $22\text{--}22.5^\circ$ representing the most rigorous attack on inter and intra-molecular H-OH bonding of cellulose. Consequently, enzymatic solubilization was maximum for $\text{Fe}^{2+}/\text{H}_2\text{O}_2$ treated rice straw.

Scanning electron microscopic analysis of pretreated rice straw and sugarcane bagasse

Fig. 3 shows SEM images of oxidative pretreated rice straw and sugarcane bagasse compared to untreated samples. Oxidative degradation of rice straw and sugarcane bagasse by $\text{Fe}^{3+}/\text{DHB}/\text{H}_2\text{O}_2$ system was observed on cell wall structure indicating severe attack due to diffusible highly active low molecular weight species from the reaction^{8,12}.

CONCLUSIONS

Non-enzymatic oxidative reaction based on Fenton reaction in mild condition influenced lignocelluloses degradation. Iron mediator, DHB, showed insignificant influence on oxidative reaction of rice straw. $\text{Fe}^{3+}/\text{H}_2\text{O}_2$ system treated rice straw achieved high delignification degree and yielded high holocellulose content with low crystallinity index and high extent of enzymatic solubilization of polysaccharides. On the contrary, DHB was required for the catalytic oxidative degradation of sugarcane bagasse, and hence $\text{Fe}^{3+}/\text{DHB}/\text{H}_2\text{O}_2$ system accomplished the favourable results on an increase of delignification and enzymatic solubilization. This biomimetic mechanistic reaction was most likely considered to occur in wood biodegradation by wood rotting fungi where amorphous and crystalline cellulose regions in wood cell wall were modified in early stages of degradation prior to the severe attack by fungal hydrolytic enzymes. The conclusion remarks were promising for development of alternative approaches for more efficient lignocelluloses use for biorefinery process in the near future.

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